

## Polaris General 4 Seater Floor Board Mounting Instructions Part# 928FB

Step one: To mount your floorboard skids. (928FB) Take your M8 u nuts and you will see 4 holes in the underside of the floorboard plastic. Insert the u nuts onto your machine lining them up with the holes. Also remove the three exposed bolts on the side of the machine that holds the plastic on. You will be using these holes to mount your floorboard skid. We suggest chasing the holes on the side of the machine with an M6x1 tap. The factory bolts are a self tapping style, and you run the risk of stripping the new bolts if you don't chase the threads first.

Step two: Mount your floorboard skid to your machine using the 833-8 cup washers, and 8x20 bolts. These will thread into the u nuts you just installed. You might have to push hard to get the bolts started as the hole in the plastic is about the same size as the bolt. If you can't get them to grab by pushing hard you can open up the hole in the plastic with a drill bit. Leave these very loose for now. You will need the clearance to install the spacers on the side mounts.

Step three: Start with the middle side mount. Install your 700-119 spacer (The longest one) between the skid plate and the side of the machine. Start your 6x55 bolt with washers and leave loose for now. You will do the same thing for the other holes. The shortest spacer goes to the front of the machine, use the 6x45 bolt on this location. The longest spacer in the middle, and the second longest at the rear. Align the skid to the machine and tighten all of your hardware. There are two spots for the floorboard skids that need to be drilled out. Simply match drill through the plastic after your skid is mounted and secure. After drilling, you will insert your 8x25 bolts and secure them with an M8 nylock nut. It is the same procedure for both sides.

### 928FB Hardware List

- 8) 833-8 Cup Washers
- 8) 8x20 Torx Bolts
- 8) M8 U-nuts
- 6) M6 HD Washers
- 6) ¼" Lock Washers
- 4) 6x55 Hex Bolts
- 2) 6x45 Hex Bolts
- 2) 700-43-1 Spacers
- 2) 700-119 Spacers
- 2) 700-120 Spacers
- 4) 8x25 Torx
- 8) M8 Washers
- 4) M8 Nylock Nuts